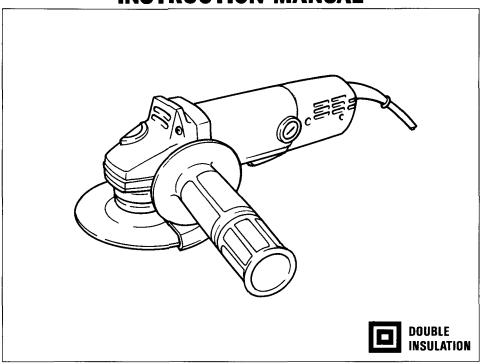




Angle Grinder

100 mm (4") MODEL 9526PB 115 mm (4-1/2") MODEL 9527PB 125 mm (5") MODEL 9528PB

INSTRUCTION MANUAL



SPECIFICATIONS

MODEL	No load speed (RPM)	Overall length	Net weight	Spindle thread
9526PB	10,000	275 mm (10-7/8'')	1.5 kg (3.3 lbs)	M10 x 1.5
9527PB	10,000	275 mm (10-7/8'')	1.5 kg (3.3 lbs)	5/8''
9528PB	10,000	275 mm (10-7/8'')	1.5 kg (3.3 lbs)	5/8''

- * Manufacturer reserves the right to change specifications without notice.
- · Specifications may differ from country to country.

WARNING: For your personal safety, READ and UNDERSTAND before using.

SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.

GENERAL SAFETY RULES

(For All Tools)

WARNING! Read and understand all instructions. Failure to follow all instructions listed below, may result in electric shock, fire and/or serious personal injury.

SAVE THESE INSTRUCTIONS

READ ALL INSTRUCTIONS.

- Keep your work area clean and well lit. Cluttered benches and dark areas invite accidents.
- 2. Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust. Power tools create sparks which may ignite the dust or fumes.
- 3. Keep bystanders, children, and visitors away while operating a power tool. Distractions can cause you to loose control.
- 4. Double Insulated tools are equipped with a polarized plug (one blade is wider than the other.) This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install a polarized outlet. Do not change the plug in any way. Double insulation eliminates the need for the three wire grounded power cord and grounded power supply system.
- Avoid body contact with grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is grounded.
- Don't expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
- 7. Do not abuse the cord. Never use the cord to carry the tools or pull the plug from an outlet. Keep cord away from heat, oil, sharp edges or moving parts. Replace damaged cords immediately. Damaged cords increase the risk of electric shock.
- 8. When operating a power tool outside, use an outdoor extension cord marked "W-A" or "W." These cords are rated for outdoor use and reduce the risk of electric shock.
- 9. Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use tool while tired or under the influence of drugs, alcohol, or medication. A moment of inattention while operating power tools may result in serious personal injury.
- 10. Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing, and gloves away from moving parts. Loose clothes, jewelry or long hair can be caught in moving parts.

- 11. Avoid accidental starting. Be sure switch is off before plugging in. Carrying tools with your finger on the switch or plugging in tools that have the switch on invites accidents.
- 12. Remove adjusting keys or switches before turning the tool on. A wrench or a key that is left attached to a rotating part of the tool may result in personal injury.
- 13. Do not overreach. Keep proper footing and balance at all times. Proper footing and balance enables better control of the tool in unexpected situations.
- 14. Use safety equipment. Always wear eye protection. Dust mask, non-skid safety shoes, hard hat, or hearing protection must be used for appropriate conditions.
- 15. Use clamps or other practical way to secure and support the workpiece to a stable platform. Holding the work by hand or against your body is unstable and may lead to loss of control.
- **16.** Do not force tool. Use the correct tool for your application. The correct tool will do the job better and safer at the rate for which it is designed.
- 17. Do not use tool if switch does not turn it on or off. Any tool that cannot be controlled with the switch is dangerous and must be repaired.
- 18. Disconnect the plug from the power source before making any adjustments, changing accessories, or storing the tool. Such preventive safety measures reduce the risk of starting the tool accidentally.
- **19. Store idle tools out of reach of children and other untrained persons.** Tools are dangerous in the hands of untrained users.
- 20. Maintain tools with care. Keep cutting tools sharp and clean. Properly maintained tools, with sharp cutting edges are less likely to bind and are easier to control.
- 21. Check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the tools operation. If damaged, have the tool service before using. Many accidents are caused by poorly maintained tools.
- 22. Use only accessories that are recommended by the manufacturer for your model. Accessories that may be suitable for one tool, may become hazardous when used on another tool.
- 23. Tool service must be performed only by qualified repair personnel. Service or maintenance performed by unqualified personnel could result in a risk of injury.
- 24. When servicing a tool, use only identical replacement parts. Follow instructions in the Maintenance section of this manual. Use of unauthorized parts or failure to follow Maintenance Instructions may create a risk of electric shock of injury.

SPECIFIC SAFETY RULES FOR GRINDER

- Always use proper guard with grinding wheel. A guard protects operator from broken wheel fragments.
- Accessories must be rated for at least the speed recommended on the tool warning label. Wheels and other accessories running over rated speed can fly apart and cause injury.
- 3. Hold tool by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring or its own cord. Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator.
- 4. Never use hubbed grinding wheels on this tool (for 9526PB only).

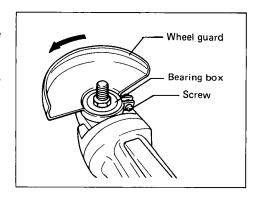
SYMBOLS

The followings show the symbols used for tool.

V	volts
Α	amperes
Hz	herts
kg	kilograms
h	hours
min	minutes
s	seconds
\sim	alternating current
	direct current
n _o	no load speed
$\overline{\geq}$	alternating or direct current
	Class II Construction
	splash-proof construction
	watertight construction
/min	revolutions or reciprocation per minute
	number of blow

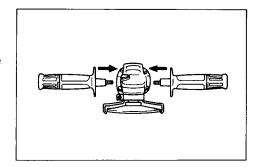
Installing the wheel guard

Mount the wheel guard with the tab on the wheel guard band aligned with the notch on the bearing box. Then rotate the wheel guard 180° counterclockwise. Be sure to tighten the screw securely.



Installing side grip (auxiliary handle)

For 9527PB and 9528PB only Screw the side grip on the tool securely. The side grip can be installed on either side of the tool, whichever is convenient.

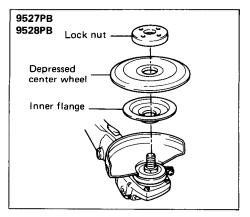


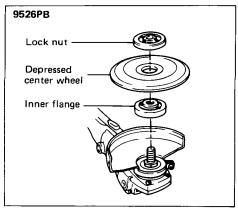
Installing or removing the depressed center wheel

CAUTION:

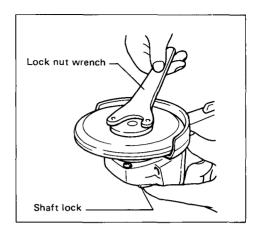
Always be sure that the tool is switched off and unplugged before installing or removing the wheel.

Mount the inner flange onto the spindle. Fit the wheel on over the inner flange and screw the lock nut onto the spindle.





To tighten the lock nut, press the shaft lock firmly so that the spindle cannot revolve, then use the lock nut wrench and securely tighten clockwise.



WARNING:

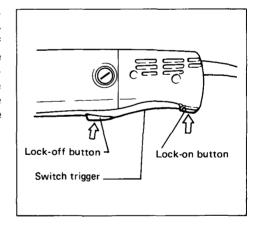
Only actuate the shaft lock when the spindle is not moving.

Switch action

CAUTION:

- Do not pull the trigger forcibly without pushing in the lock-off button.
- Before plugging in the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

To prevent the trigger from being accidentally actuated, a lock-off button is provided. To start the tool, push in the lock-off button and then pull the trigger. Release the trigger to stop. For continuous operation, pull the trigger and then push in the lock-on button. To stop the tool from the locked position, pull the trigger fully, the release it.

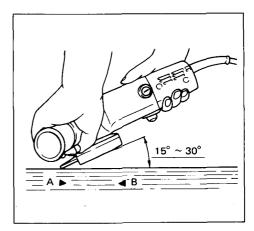


Operation

Hold the tool firmly. Turn the tool on and then apply the wheel or disc to the workpiece.

In general, keep the edge of the wheel or disc at an angle of about 15° to the work-piece surface.

During the break-in period with a new wheel, do not work the grinder in the B direction or it will cut into the workpiece. Once the edge of the wheel has been rounded off by use, the wheel may be worked in both A and B directions.



WARNING:

- It should never be necessary to force the tool. The weight of the tool applied adequate pressure. Forcing and excessive pressure could cause dangerous when wheel breakage.
- Continued use of a worn-out wheel may result in wheel explosion and serious personal injury. Depressed center wheel should not be used after it has beeen worn down to 75 mm (3") in diameter for Model 9526PB or 90 mm (3-1/2") for Models 9527PB and 9528PB in diameter. Use of the wheel after this point is unsafe and it should be removed from service and rendered unusable by intentional destruction.

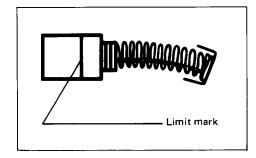
MAINTENANCE

CAUTION:

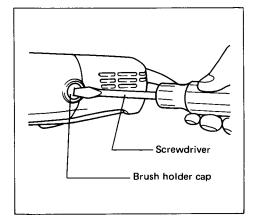
Always be sure that the tool is switched off and unplugged before attempting to perform inspection or maintenance.

Replacing carbon brushes

Remove and check the carbon brushes regularly. Replace when they wear down to the limit mark. Keep the carbon brushes clean and free to slip in the holders. Both carbon brushes should be replaced at the same time. Use only identical carbon brushes.



Use a screwdriver to remove the brush holder caps. Take out the worn carbon brushes, insert the new ones and secure the brush holder caps.

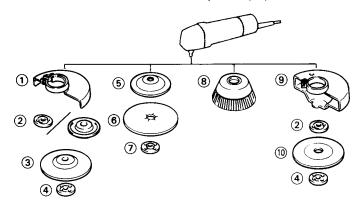


To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

ACCESSORIES

CAUTION:

These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. The accessories or attachments should be used only in the proper and intended manner.



1) Wheel cover



Part No.	For Model
165187-6	9526PB
165053-7	9527PB
165055-3	9528PB

2 Inner flange



82

35

Size	Part No.	For Model
35	224337-3	9526PB
82	224332-3	9527PB 9528PB

3 Depressed center wheels





Part No.	Size	Grit	Wheels per pkg.	For Model
741402-B (Bulk)	4" x 3/16" x 5/8"		1	9526PB
741402-8-1		24		
741402-9-1	AV 4/AV 5/0V			
741402-C	4" x 1/4" x 5/8"			
941425-B		C24R		
741402-8	4" x 3/16" x 5/8"	24	5	
741402-9AP	4" x 1/4" x 5/8"] 24		
741405-2-1	4'' x 3/16'' x 5/8''	36	1	
741405-2P	4 x 3/10 x 5/8		5	
741423-0-1			1	
741423-B		24	'	
741423-0	4.4.00	ĺ	5	
741426-B	4-1/2" x 1/4" x 7/8"	C24R	1	9527PB
741424-8-1		- 20	1	
741424-8		36	5	
741407-B	5'' 1'A'' 7'9''	24	1	0.5.0000
741427-B	5'' x 1/4'' x 7/8''	C24R	1	9528PB

③ Multi-disc



Part No.	Size	Grit	For Model
742038-0A		40	
742038-0B	4" x 1/2" x 5/8"	60	9526PB
742038-0C	4 x 1/2 x 5/6	80	9320FB
742038-0D		100	
794332-2A	4-1/2" x 5/8" x 7/8"	40	
794332-2B		60	9527PB
794332-2C		80	952/FB
794332-2D]	100	
794331-4A		40	
794331-4B	5'' x 5/8'' x 7/8''	60	05,000
794331-4C		80	9528PB
794331-4D		100	

4 Lock nut



Size	Part No.	For Model	
10-35	224563-4	9526PB	
5/8-40	224509-0	9527PB 9528PB	

5 Rubber pad



Part No.	For Model
743009-6	9526PB
743036-3	9527PB
743015-1	9528PB

7 Lock nut 10-30 (For abrasive disc)



Part No.	For Model
224502-4	9526PB
224517-1	9527PB 9528PB

6 Abrasive discs



Part No.	Diameter	Grit	Qty. per pkg.	For Model
742036-0-3		24	,	
742037-8-3		36		
742038-6-3		50		
742039-4-3		80	3	
742087-3-3		100		
742040-9-3		120		
742036-A-5		24		}
742037-A-5		36		
742038-A-5		50	ا ۔	
742039-A-5	4''	80	5	9526PB
742087-A-5]	100		
742040-A-5]	120		
742036-B	1	24		
742037-B	1	36		
742038-B	1	50	1	
742039-B	1	80		
742087-B	1	100		
742040-B		120		
794104-A-5		24		
794105-A-5	4.1,07	30		
794106-A-5		50	5	
794107-A-5		80		
794108-A-5		120		050700
794104-B	4-1/2"	24		9527PB
794105-B		30		
794106-B	1	50	1	
794107-B		80	1	
794108-B	1	120	1	
742072-A-5		24		
742073-A-5	1	30	1	
742074-A-5	1	50	5	
742075-A-5	5′′	80	1	
742076-A-5		120	1	053000
742072-B		24		9528PB
742073-B	1	36	1	
742074-B	1	50	1 1	i
742075-B	1	80	1	1
742076-B	1	120	1	

® Wire cup brush 75



Part No.	For Model
743205-6	9527PB 9528PB

®Wire bevel brush 85



Part No.	For Model
743210-A	9527PB 9528PB

(9) Wheel guard assembly

(For cut-off wheel) For Model 9526PB Part No. 192476-6



10 Cut-off wheel





Part No.	Size	Grit	Wheels per pkg.	For use	For Model
724104-110	4" x 3/32" x 5/8"	36	10	For masonry and concrete.	9526PB
724107-510	4" x 5/64" x 5/8"	46	10	For steel and cast iron.	9520FB

Knot-Type Wire cup brush



Part No.	For Model
743209-A	
743209-B	9527PB 9528PB
743208-0A	0020/0

Knotted Twist Wire brush wheel



Part No.	For Model
743212-A	9527PB 9528PB

Stringer Bead Twist Wire brush wheel



Part No.	For Model
743213-A	
743216-A	9527PB 9528PB
743213-B	002010

Lock nut wrench



Part No.	For Model
782401-1	9526PB
782412-6	9527PB 9528PB

• Full Cable Twist Wire brush wheel



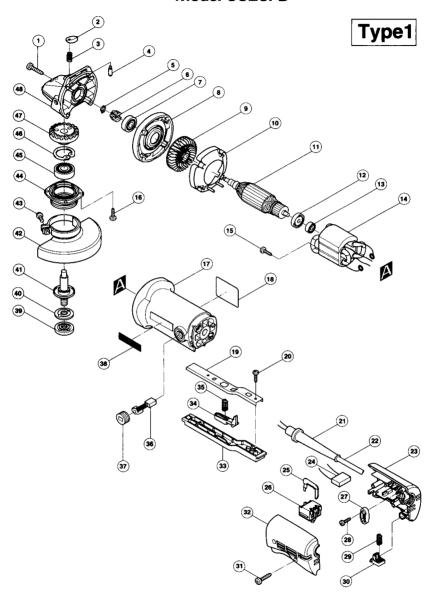
Part No.	For Model
743211-A	
743217-A	9527PB 9528PB
743214-A	332010

• Grip

Part No. 152487-3



100 mm (4") ANGLE GRINDER Model 9526PB



Note: The switch, noise suppressor and other part configurations may differ from country to country.

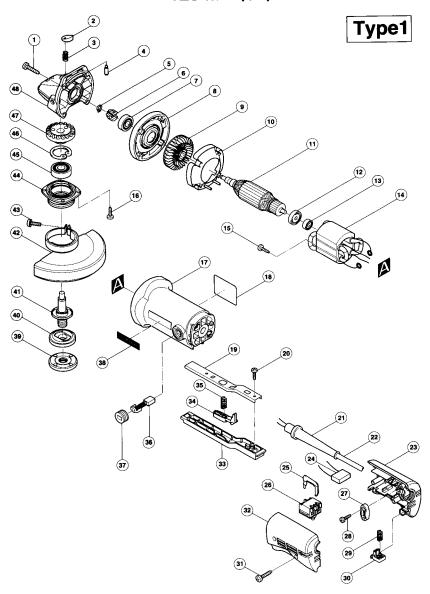
MODEL 9526PB Dec.--05-'95 US

NO. USED ITEM NO. NO. USED DESCRIPTION DESCRIPTION NO. MACHINE MACHINE Tapping Screw Bind PF 5x30 25 Divider 2 Pin Cap 26 Switch 3 Compression Spring 8 27 Strain Relief 4 Pin 4 28 2 Tapping Screw Bind PF 4x18 5 1 Retaining Ring S $\!-\!6$ 29 1 Compression Spring 6 Lock-Off Button 6 Spiral Bevel Gear 10 30 Tapping Screw Bind PF 4x25 7 1 Ball Bearing 6000DDW 31 2 8 1 Gear Housing Cover 32 1 Rear Cover Set (With Item 23) 9 1 Fan 57 33 1 Switch Lever 10 Baffle Plate 34 Lock-Off Button ARMATURE ARMATURE 35 11 1 1 Compression Spring 7 (With Item 9, 12 & 13) 36 2 Carbon Brush 12 1 Insulation Washer 37 Holder Cap 13 Ball Bearing 606ZZ 38 Makita Label 14 FIELD ASSEMBLY 39 Lock Nut 10-30 15 Tapping Screw Bind PF 3x10 2 40 Inner Flange 30 16 Spindle Complete 4 Tapping Screw CT 4x16 41 1 17 42 Wheel Cover Motor Housing Complete 1 18 Name Plate 43 1 Pan Head Screw M5x16 19 Plate 44 1 Bearing Box Ball Bearing 6201DDW 20 Tapping Screw Bind PF 3x8 45 1 21 Cord Guard 46 Retaining Ring R-32 1 1 22 Cord Spiral Bevel Gear 36 47 1 Rear Cover Set (With Item 32) 48 Gear Housing Complete

Note: The switch and other part specifications may differ from country to country.

ITEM

ANGLE GRINDER 115 mm (4-1/2") Model 9527PB 125 mm (5") Model 9528PB



Note: The switch, noise suppressor and other part configurations may differ from country to country.

MODEL 9527B, 9528PB Dec.-05-'95 US

ITEM

NO. USED NO. USED DESCRIPTION DESCRIPTION MACHINE MACHINE Tapping Screw Bind PF 5x30 25 Divider 2 Pin Cap 26 Switch 1 3 Compression Spring 8 27 Strain Relief 4 Pin 4 28 Tapping Screw Bind PF 4x18 5 Retaining Ring S-6 29 Compression Spring 6 Spiral Bevel Gear 10 30 Lock-Off Button Ball Bearing 6000DDW 31 2 Tapping Screw Bind PF 4x25 8 Gear Housing Cover 32 Rear Cover Set (With Item 23) Fan 57 33 Switch Lever 10 Baffle Plate 34 Lock-Off Button 11 ARMATURE ARMATURE 35 Compression Spring 7 (With Item 9, 12 & 13) 36 2 Carbon Brush 12 Insulation Washer 37 2 Holder Cap 13 Ball Bearing 606ZZ 38 Makita Label Lock Nut 14-45 14 FIELD ASSEMBLY 39 Tapping Screw Bind PF 3x10 15 2 40 1 Inner Flange 42 16 4 Tapping Screw CT 4x16 41 Spindle Complete 17 1 Motor Housing Complete 42 1 Wheel Cover Pan Head Screw M5x16 18 1 Name Plate 43 1 19 Plate 44 Bearing Box Tapping Screw Bind PF 3x8 45 Ball Bearing 6201DDW 20 1 21 1 Cord Guard 46 1 Retaining Ring R-32 47 Spiral Bevel Gear 36 22 1 Cord 1 Gear Housing Complete 23 Rear Cover Set (With Item 32) 48 1

Note: The switch and other part specifications may differ from country to country.

ITEM

MAKITA LIMITED ONE YEAR WARRANTY

Warranty Policy

Every Makita tool is thoroughly inspected and tested before leaving the factory. It is warranted to be free of defects from workmanship and materials for the period of ONE YEAR from the date of original purchase. Should any trouble develop during this one-year period, return the COMPLETE tool, freight prepaid, to one of Makita's Factory or Authorized Service Centers. If inspection shows the trouble is caused by defective workmanship or material, Makita will repair (or at our option, replace) without charge.

This Warranty does not apply where:

- repairs have been made or attempted by others:
 repairs are required because of normal wear and tear:
- The tool has been abused, misused or improperly maintained;
 alterations have been made to the tool.

IN NO EVENT SHALL MAKITA BE LIABLE FOR ANY INDIRECT, INCIDENTAL OR CON-SEQUENTIAL DAMAGES FROM THE SALE OR USE OF THE PRODUCT. THIS DISCLAIMER APPLIES BOTH DURING AND AFTER THE TERM OF THIS WARRANTY.

MAKITA DISCLAIMS LIABILITY FOR ANY IMPLIED WARRANTIES, INCLUDING IMPLIED WARRANTIES OF "MERCHANTABILITY" AND "FITNESS FOR A SPECIFIC PURPOSE," AFTER THE ONE-YEAR TERM OF THIS WARRANTY.

This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. Some states do not allow limitation on how long an implied warranty lasts, so the above limitation may not apply to you.



MAKITA MANUFACTURING EUROPE LTD **ROAD 7. HORTONWOOD INDUSTRIAL ESTATE TELFORD. SHROPSHIRE TF1 4GP**